

Work Order ID 67128

Page 1

Wednesday, March 09, 2011 9:08:46 AM

Item ID: D407-728-311

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Wearpad

Start Date: 3/9/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/9/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-728-311CHG001

Suloz/zz

*J doo LL 11-3-9

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

6/3/9 (2)

120

0.00



QC4- 100% inspect kits for completeness

QC

Memo

0.00

Quality Control

Suloz/zz

(H2)

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Page 2

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Start Date: 3/9/2011 Start Qty: 2.00

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D407-728-311 □ Location: _____ □ PPP Rev: <u>A</u>	0.00							
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

NF
11-03-22

Picklist Print

Wednesday, March 09, 2011 9:08:44 AM

Page 1

Work Order ID: 67128

Parent Item: D407-728-311

Parent Item Name: Replacement Wearpad

Start Date: 3/9/2011

Required Date: 3/9/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 05.10.19 New issue KJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN960JD10L

NAS1149D0332J

Purchased

No

120

Each

4.0000

28

56

Washer

Location

Loc Qty

Loc Code

ST335

4

11912

4

120

Each

10.0000

5

10

D3339-3

Wearpad Center

Manufactured

No

Location

Loc Qty

Loc Code

ST182

4

25185

4

ST497A

6

64367

6

120

Each

11.0000

1

2

D3339-5

Wearpad Fwd

Manufactured

No

Location

Loc Qty

Loc Code

ST497A

11

35706

11

120

Each

3.0000

1

2

D3339-9

Wearpad Aft

Manufactured

No

Location

Loc Qty

Loc Code

ST497A

3

25183

3

25183

Picklist Print

Page 2

Wednesday, March 09, 2011 9:08:44 AM

Work Order ID: 67128



Parent Item: D407-728-311



Parent Item Name: Replacement Wearpad

Start Date: 3/9/2011

Required Date: 3/9/2011

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-08

Purchased

No

120

Each

1,115.000

28

56



Screw



Le 4/3/11 (2)

Location

Loc Qty

Loc Code

ST291

1115

110835

319

115108

796

11/5/08

REFERENCE ONLY

IIN-D407-728

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206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and
206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

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Revision:

A

Date: 05.08.03